

Work Order ID 82117

82117

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March-23-12 10:43:30 AM

Item ID: D3458-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Step Mounting Plate
 Start Date: 22/03/2012 Start Qty: 24.00 ***24*** Cust Item ID:
 Required Date: 05/04/2012 Req'd Qty: 24.00 ***24*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 12/03/23 Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3458	Rev <u>A</u>								

100		0.00							
100	FLOW WATER JET					<u>24</u>			<u>12-4-16</u>
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D3458								
<u>6061 BAR</u>	Dwg Rev: <u>A</u>								
<u>.187 x 4.00</u>	Prog Rev: <u>A</u>								
	2-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110						<u>24</u>			<u>12-4-16</u>
QC	Memo	0.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							
Quality Control									

24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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March-23-12 10:43:30 AM

Item ID: D3458-1

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Step Mounting Plate

Start Date: 22/03/2012 Start Qty: 24.00

24

Cust Item ID:

Required Date: 05/04/2012 Req'd Qty: 24.00

24

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:
QC: Date: SPC (Y/N): Date:

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Small Fab	0.00							
130									
Small Fab	W/A	0.00							
Small Fab	Memo Debur parts per dwg D3458	0.00							
140	QC5- Inspect part completeness to step on W/O	0.00							
140									
QC	W/A	0.00							
Quality Control	Memo	0.00							
150	Identify as per dwg & Stock Location: <u>W/A</u>	0.00							
150									
Packaging	Memo	0.00							
Packaging	*** STOCK IN STEP CELL***								

12-04-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID 82117***82117***

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Item ID: D3458-1

Accept

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Revision ID:

Stop ***NS2***

Item Name: Step Mounting Plate

Start Date: 22/03/2012 Start Qty: 24.00

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Cust Item ID:

Required Date: 05/04/2012 Req'd Qty: 24.00

24

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00


160

QC

Memo

0.00

Quality Control

12/4/17 
nr
12-04-17

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

March-23-12 10:43:33 AM

Page 1

Work Order ID: 82117

82117

Parent Item: D3458-1

D3458-1

Parent Item Name: Step Mounting Plate

Start Date: 22/03/2012

Required Date: 05/04/2012

Start Qty: 24.00

Required Qty: 24.00

Comments: IPP REV. A 05.12.13 NEW ISSUE EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.187X04.00 0		Purchased	No			100	f	27.8200	0.0427	1.078737			

M6061T6B0 187X04 000

**

6061-T6 Bar .187 x 4.00

Location

Loc Qty

Loc Code

MAT001

27.82

119581

27.82

119581

(24)

WHL / JM
12-4-16

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Dart Aerospace Ltd

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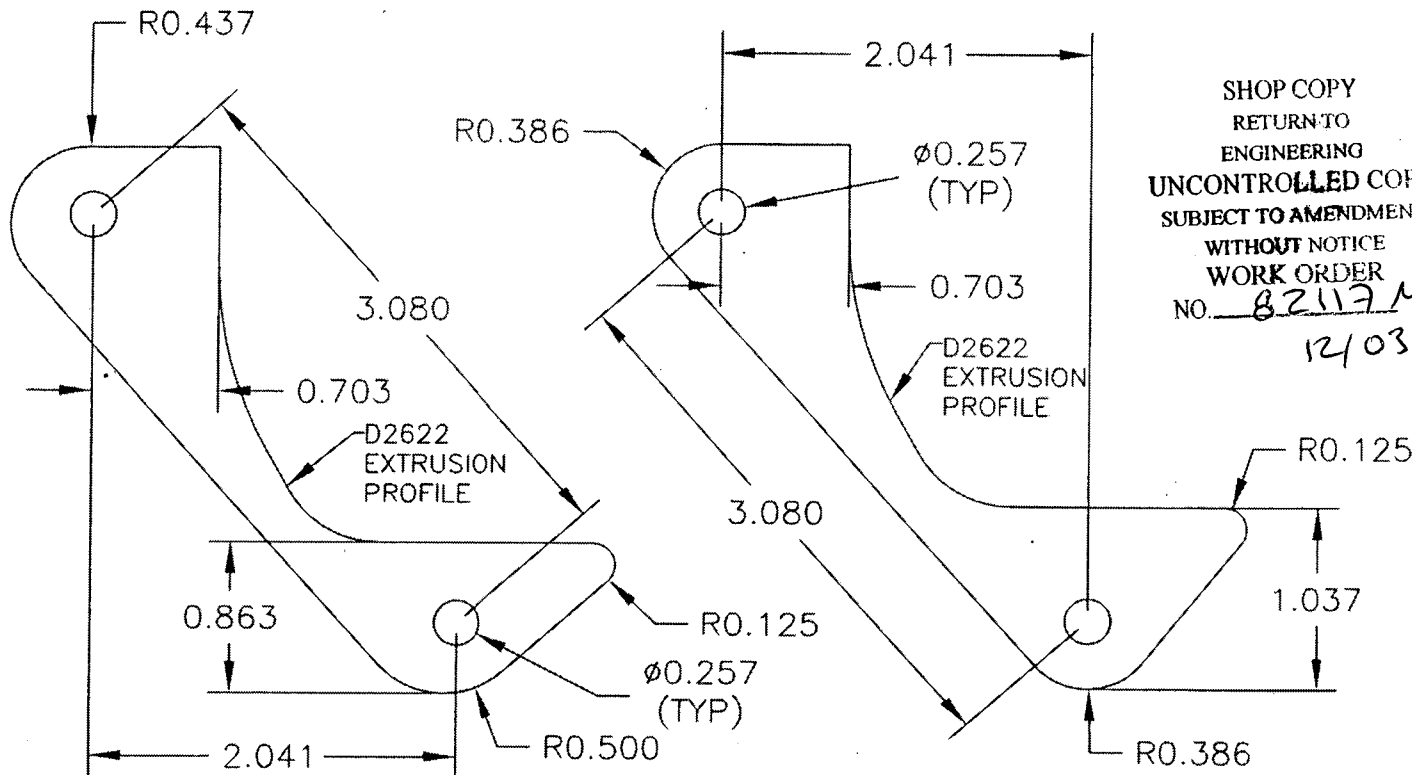
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SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 82117 MW
12/03/23

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.
04	04	PORT HADLOCK, WA
CHECKED	APPROVED	DRAWING NO.
04	04	D3458
DATE	TITLE	REV. A
05.09.23	STEP MOUNTING PLATE	SHEET 1 OF 1
A	NEW ISSUE	SCALE
		1:1



D3458-1 STEP MOUNTING PLATE

D3458-3 STEP MOUNTING PLATE

D3458-1/-3 STEP MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
05.11.14

W/O:		WORK ORDER CHANGES					
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